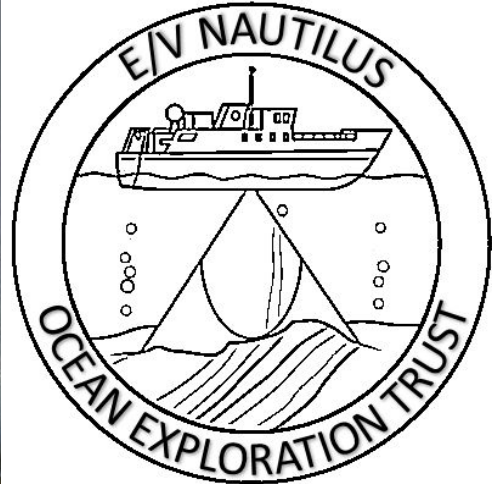




# NAUTILUSLIVE.ORG

## OCEAN EXPLORATION TRUST

Laser etch design created by [Science Communication Fellow Cassi Weathersbee](#).



In the example etch above, here are the settings the laser was set for:

<b>Laser:</b>	Glowforge PLUS (45W)
<b>Material:</b>	LDPE ("unknown" material for Glowforge software)
<b>Thickness:</b>	0.4 in.
<b>Cut Style:</b>	Engrave (225 lines per inch)
<b>Speed:</b>	1000
<b>Power:</b>	50
<b>Passes:</b>	1

You will also need to use the [Laser etching for EV Nautilus.svg](#) file.

Share your etches with the Nautilus team! Email photos to [education@oet.org](mailto:education@oet.org) or tag us on social media. On Facebook and Instagram: @NautilusLive On Twitter: @EVNautilus

**Explore with us 24/7 on [www.NautilusLive.org](http://www.NautilusLive.org)**